

CUTTING CONDITIONS

Milling | Endmills | Cutting conditions

AERO-ETL

Aluminium alloy				
Ø	S (min ⁻¹)	F (mm/min)	ap (mm)	ae (mm)
12	≤ 14.000	≤ 4.000	≤ 45	≤ 0,15
16	≤ 14.000	≤ 5.000	≤ 45	≤ 0,2
20	≤ 14.000	≤ 6.000	≤ 45	≤ 0,3
Max cutting depth				